

Heavy Duty "SC" Special Purpose / LP Gas

General Gouging - SC2-2 & SC2-4 **Oxy-Propane**

For removing old welds or cracks, for veeing and groove cutting.



**General Gouging
SC2-2**

Heating - SC112 **Oxy-Propane**

Provides lots of heat fast with economical LP Gas and Oxygen.
Not recommended for use in cutting assemblies.



**Heating
SC112**

Gouging, Heavy Duty - SC23-3 **Oxy-Propane**

For removing old welds or cracks, for veeing and groove cutting.



**Gouging
SC23-3**

Gouging, Heavy Duty - SC23-3M **Oxy-MAPP® Oxy-Propylene**

Use to remove old welds or cracks, for veeing or groove cutting.
Heavy preheat.



**Gouging
SC23-3M**

**Tips This Page Use In: DG200 & SC200 Series Cutting Attachments (Except SC112).
All SC & DG Series Hand Torches & Machine Torches.**

Tip Number	Purpose	Capacity (inches)	Capacity (mm)	Fuel Gas	Oxy Pressure	Fuel Gas Pressure	Oxy Consumption	Fuel Consumption	Oxy Drill Size	Fuel Gas Configuration
SC2-2	Gouging (General)	5/16" wide x 1/8" deep	8 wide x 3 deep	Propane	60	22	389	53	53 31	Slots
SC2-4	Gouging (General)	3/8" wide x 1/4" deep	10 wide x 6 deep	Propane	75	22	564	53	44 28	Slots
SC112	Heating	289,000 BTU's	N/A	Propane	60	25	495	125*	N/A	Slots
SC23-3	Gouging (Heavy)	3/8" wide x 1/4" deep	10 wide x 6 deep	Propane	50-60	12-18	174	31	50	Slots
SC23-3M	Gouging	1/4" wide x 3/8" deep	6 wide x 10 deep	MAPP®/ Propylene	50-60	10-15	174	31	50	Slots

* 2 cylinders required - based on 100 lb. cylinders.

Tips