

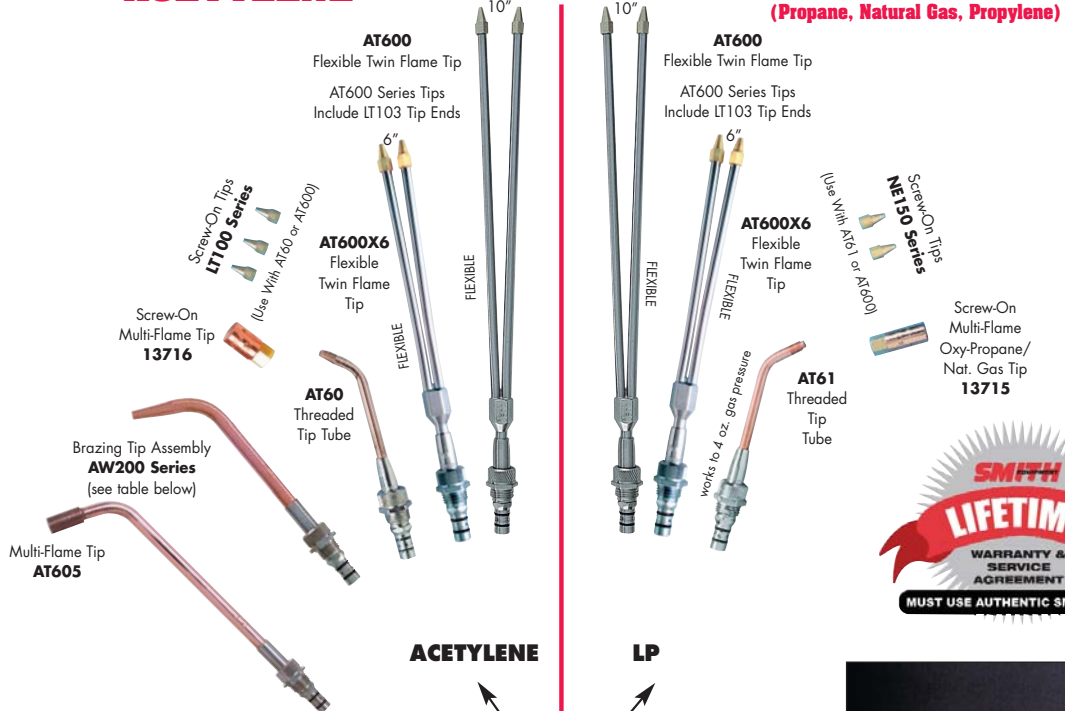
Versa-Torch™ Standard Tip Selection Chart

Outfits

ACETYLENE

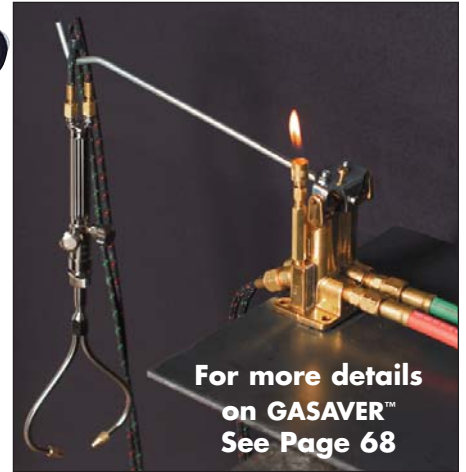
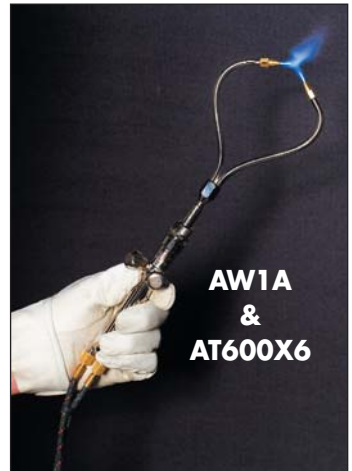
LP

(Propane, Natural Gas, Propylene)



Tip No.	Drill Size	Flame Opening Dia.		Brazing Capacity Dia. Copper Pipe		Pressure Recommendations Each Gas (PSIG)
		Inches	MM	Inches	MM	
BRAZING TIP ASSEMBLY (Acetylene)						
AW201	71	.026	.7	1/4 to 3/8	6 to 10	10
AW203	67	.032	.8	3/8 to 5/8	10 to 16	
AW205	57	.043	1.1	1/2 to 7/8	12 to 22	
AW207	54	.055	1.4	5/8 to 1-3/8	16 to 35	
AW209	49	.073	1.9	3/4 to 2-1/8	19 to 54	
AW210	44	.086	2.2	7/8 to 2-5/8	22 to 65	
SCREW-ON TIPS (Acetylene)						
LT103	63	.037	.9	1/2 to 3/4	12 to 19	5-10
LT104	56	.047	1.2	5/8 to 1	16 to 25	
LT106	52	.064	1.6	3/4 to 1-1/2	19 to 38	
SCREW-ON TIPS, LP (Propane)						
NE153	44	.086	2.2	5/8 to 1	16 to 25	5-10
NE154	36	.106	2.7	7/8 to 1-5/8	22 to 41	

ACETYLENE LP



Kevlar® Hose Features & Benefits

Extremely durable, heat resistant, light weight and flexible. Excellent for repetitive brazing operations. (Not recommended for use with cutting attachments.)

NOTE: For AW1A Handle only.



Kevlar® Braiding Hose
14779-4-10

"A" & "B" Fitting Twin Hose