

## Twin Hoses for Acetylene & Oxygen

**IMPORTANT NOTE:** Grade "R" welding hose is for use with acetylene only as specified by the RMA-CGA Hose Standard. "T" Grade hose must be used with all other gases.

**WARNING:** Do not exceed the maximum working pressures (regulator setting) listed for the hoses during welding and cutting operations.

- Oxygen .....150 PSIG Maximum
- Acetylene .....15 PSIG Maximum
- Propane, Propylene & all other Fuel Gases .....40 PSIG Maximum



In-Service Caution: The user is first cautioned to shut off the gases at the torch and then at the regulators or supply source when the torch will not be used for periods in excess of 30 minutes in order to limit permeation of gas through the hose wall.

### TWO-IN-ONE "R" GRADE HOSE FOR ACETYLENE ONLY

Oxygen-Green

Acetylene-Red

Stock No.	Length	Diameter	Weight (lbs. & kg)	Connections		Use With Torch Series	I.D. Size
				To Regulators	To Torches		
RL1131	25 ft. (7.6m)	1/4" (6mm)	6-1/2 (2.9kg)	R11 (Oxygen)	R11 (Oxygen)	DG, SC, SW	 1/4" (6mm)
				R12 (Fuel)	R12 (Fuel)		
				9/16"-18 ("B")	9/16"-18 ("B")		
RL921	12-1/2 ft. (3.8m)	3/16" (5mm)	2-3/4 (1.2kg)	R13D (Oxygen)	R13D (Oxygen)	DG, MW, CW	 3/16" (5mm)
RL935	20 ft. (6.1m)	3/16" (5mm)	4 (1.8kg)	R14D (Fuel)	R14D (Fuel)		
RA921	12-1/2 ft. (3.8m)	3/16" (5mm)	2-1/2 (1.1kg)	9/16"-18 ("B")	9/16"-18 ("B")	AW	
				R13D (Oxygen)	R13 (Oxygen)		
				R14D (Fuel)	R14 (Fuel)		
				9/16"-18 ("B")	3/8"-24 ("A")		

R-GRADE

Hoses

### TWO-IN-ONE "T" GRADE HOSE FOR USE WITH FUEL GASES (LP OR ACETYLENE GAS)

Oxygen-Green

LP/Acetylene-Red

Stock No.	Length	Diameter	Weight (lbs. & kg)	Connections		Use With Torch Series	I.D. Size
				To Regulators	To Torches		
TRL1131	25 ft. (7.6m)	1/4" (6mm)	6-1/2 (2.9kg)	R11 (Oxygen)	R11 (Oxygen)	DG, SC, SW	 1/4" (6mm)
				R12 (Fuel)	R12 (Fuel)		
				9/16"-18 ("B")	9/16"-18 ("B")		

T-GRADE

